# **AFCONA - 2720**

# **Chemical Composition**

Defoamer containing silicone free polymers.

## Product general description

Anti-foam and de-aeration additive for use in unsaturated polyesters, coil and can coatings, epoxies and PVC-compounds.

# **Product Properties:**

AFCONA-2720 supports the quick de-aeration of thermosetting resin systems, so that foam and blister-free self-levelling compounds and laminates can be processed.

In can and coil coating, choosing a defoamer is very critical. A wrong choice will result in inconsistence occur of crater in the line.

AFCONA - 2720 is the suitable defoamer for this application as it gives very little side effects like others defoamers do.

AFCONA-2720 can be used in pigmented or non-pigmented resin systems such as: 1) unsaturated polyesters (SMC/BMC gelcoats and synthetic mortars)

- 2) two-pack epoxies
- 3) Polyester/melamine stoving systems
- 4) PVC-compounds.

In high pigmented and high viscosity systems, incorporation of a suitable dispersing agent will reduce the viscosity. This will help to improve de-aeration. Products like AFCONA - 5010 is suitable for extender rich systems and AFCONA - 4070 and AFCONA - 4047 are suitable for inorganic and organic pigments.

## **Product Specification**

Solvent	Alkylbenzene/ SBP spirit
Density	$0.82 - 0.85 \text{ g/cm}^3 (20^{\circ}\text{C})$
The refractive index	1.467 – 1.477 (25°C)
Flash point	33°C
Appearance Transparent to slightly hazy, yellowish liquid (25°C)	

## Addition and dosage

0.10-1.00% on total formulation. In general, under normal conditions, the dosage is 0.20-0.50% based on total formulation.

#### **Incorporation**

AFCONA-2720 can be incorporated through simple mixing. A homogeneous mix will improve the efficiency

### <u>Storage</u>

AFCONA-2720 should be stored in a cool dry place. When kept in an original unopened container, it will keep up to 5 years from the date of manufacture. The expiry date is indicated on the container.

#### **Packaging**

20kg and 170 kg non-returnable containers

AFCONA ADDITIVES

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