AFCONA - 4215

Chemical Composition

Modified block co-polymer

Product general description

High molecular weight dispersant which designed for water-born industrial coatings, Prevent flocculation of pigments and strong viscosity reducing.

Product Properties:

AFCONA-4215 is a high efficient high molercular weight dispersant. It has excellent wetting & dispersing properties as well as stability for inorganic, organic pigments and carbon blacks. And it has excellent stability for all kinds of fillers either.

AFCONA-4215 is recommended to prepare the pigmented concentrate which without resins. It also can be used in all kinds of water-born architecture coatings and industrial coatings. It will reduce the viscosity rapidly of pigment concentrate, meanwhile with low foaming behaviour. it will not influence the grinding efficiency which caused by foams.

AFCONA - 4215 has below advantages:

- Excellent viscosity reduction;
- Low foaming behaviour;
- Prevent flocculation and floating;
- fewer influence of water resistance;

Note: AFCONA - 4215 will become slightly hazy or crystalization, low flowability below 4° C. Warm up to 30 - 50°C and well-mixed, this will not influence its performance.

Product Specification

Non-volatile matter	≥98%(120°C,0.5h)
Density	1.02 - 1.09 mg/cm ³ (20°C)
Acid Value	20 - 30 mgKOH/g
Flash point	>100°C
Appearance	Clear to slightl hazy, yellow liquid(25°C)

Addition and dosage

Calculation method for the required amount of
active ingredient on pigment.TiO2:2 - 3%Other inorganic pigments:2 - 5%Transparent iron oxide:20 - 40%Organic pigments:20 - 50%Carbon blacks:20 - 60%

Incorporation

AFCONA-4215 should be incorporated in the mill base before adding the pigments.

<u>Storage</u>

AFCONA-4215 should be stored in a cool dry place. When kept in an original unopened container, it will keep up to 3 years from the date of manufacture. The expiry date is indicated on the container.

Packaging

25kg and 200 kg non-returnable containers

For product safety information: please take reference of SDS.

AFCONA ADDITIVES Web Site : <u>www.afcona.com</u>

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