# **AFCONA - 2509**



### **Chemical Composition**

Foam breaking polymer with hydrophobic particles solution.

#### **Product general description**

Water based silicone-free polymer defoamer used in water-born industrial coatings.

### **Product properties**

AFCONA-2509 is a defoamer for water-born coating systems. And it is silicone-free.

Benefit the low polarity of AFCONA-2509, it has good performance on anti-foams and bumble breaking properties when used in water-born coating systems from middle polarity to high polarity.

AFCONA-2509 specially recommended in water-based baking systems. It provide good defoaming property and without negative influence of re-coating. Opposite as silicone defoamer brings craters from bad compatibility, AFCONA-2509 is no risks of craters.

Note: Because the hydrophobic particle exists, it is possible to appear settlement after long period storage. mixing is needed before using, and it will not influence the performance of AFCONA-2509.

## **Product Specification**

Solid content 25-30%(120°C,0.5h)

Solvent Isooctyl alcohol/

Hydrocarbon solvent

Density  $0.83 - 0.87 \text{ g/cm}^3 (20^{\circ}\text{C})$ 

The refractive index 1.435-1.455 (25°C)

Flash point 72°C

Appearance Slightly haze liquid(25°C)

#### **Addition and dosage**

0.10 - 1.50% on total formulation. In general under normal conditions, the dosage is 0.20 - 1.00% based on total formulation.

### **Incorporation**

AFCONA-2509 can be incorporated at any stage of process.

#### **Storage**

AFCONA-2509 should be stored in a cool and dry place. When kept in an original unopened container, it will keep up for 3 years from the date of manufacture. The expiry date is indicated on the container.

## **Packaging**

25kg and 170kg non-returnable containers

For product safety information: please take reference of SDS.